

# Viking™ AB Mastic

## PRODUCT DESCRIPTION

Viking AB Mastic is a cold-applied, trowel-grade mastic designed for use as a patching and leak repair material on asphalt roofing systems. It contains high-solids content asphalt, additional fiber reinforcement and plasticizing oils which improve low temperature performance.

## PRODUCT ADVANTAGES

**Factory Formulation Insures Uniform Quality** - Viking AB Mastic is factory formulated under rigid quality control conditions to insure uniform product quality. This eliminates the variables inherent on the job site preparation of roof materials where quality control depends entirely on the individual roofer's expertise.

**Multi-Purpose Application** - Viking AB Mastic is a multi-purpose material ideal for rebuilding or maintaining flashings, sealing metal roof or gutter leaks and repairing holes, splits or blisters in the roof mat.

**Reinforced for Long Lasting Performance** - Viking AB Mastic is double-reinforced to outlast and outperform conventional roof cement. Long strand fibers provide inherent reinforcement and eliminate run or sag in vertical surface applications. Viking AB Mastic can be used in conjunction with reinforcing fabrics for the roof repair.

## APPLICATION

Viking AB Mastic is ready to use as is from the container. There is no settling or oil separation. In cold weather, store at room temperature to insure workability. Viking AB Mastic should be applied to clean dry surfaces. Trowel a base coat of Viking AB Mastic over the area to be repaired. Embed a strip of reinforcing fabric into the base coat and top dress with Viking AB Mastic. The top coat should be sufficiently thick so that the weave in the membrane is completely covered (1 gal per 7 lineal ft. @ 8 in. wide x 1/4 in. deep).

Technical Data	Viking AB Mastic
Flash Point (ASTM D 93)	103°F (40°C) min
Density @ 77°F (25°C) (ASTM D 1475)	8.3 lb./gal. (1 g/cm <sup>3</sup> )
Non-Volatile (ASTM D 4586)	70% min.
Viscosity @ 77°F (25°C) Mobilometer, 1500 g	Typical 7 sec.
Water Resistance Under Good Drainage Conditions	Excellent
Coverage Mat Repairs 1/4 in. thickness (6.3 mm thickness)	5 - 6 ft. <sup>2</sup> /gal. (0.12 - 0.15 m <sup>2</sup> /l)
Flashing Repairs 1/4 in. thickness (6.3 mm thickness)	7 lin.ft./gal. covers 8 in. wide (.27 m/l covers 20 cm wide)
Packaging	5 gallon pail (19 l)

**NOTE: Do not use this product on tar roofs.**

For specific application recommendations, please contact your local Bitec Representative.