

Heat welded, puncture and fatigue resistant modified membrane, offering a seamless appearance and proven performance

OVERVIEW

Bitec SPM-4T is heat welded, puncture and fatigue resistant, mineral-surfaced modified bitumen waterproofing membrane that offers a clean, seamless appearance and proven watertight performance. It is composed of carefully selected asphalts and blended with high-quality styrene-butadiene-styrene rubber. SPM-4T is reinforced with polyester fabric and yields the following performance characteristics:

- Impermeable to water
- Low temperature flexibility
- Thermally stable
- Excellent adhesion
- Resistant to acids and most bases
- Puncture resistant
- Excellent workability
- Longevity

Polyester fabric, used as a reinforcement in SPM-4T, has isotropic mechanical properties providing the composite membrane with similar mechanical characteristics in all angular directions in relation to the membrane surface. Polyester fabric imparts the following properties to the composite membrane:

- High flexibility
- Puncture resistance
- High elongation
- Mechanical strength
- Fatigue resistance
- Tear strength
- Deterioration resistance
- Dimensional stability

The mineral surface protects the membrane from aging caused from heat and ultra violet radiation. Most mineral surfacing yield sufficiently high amounts of solar reflectivity to realize some energy savings, depending on building construction and use. Some heat absorption values are given below, calculated on the basis of an ideal black surface as being 100%:

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|----------------------|------|
| • Ideal Black | 100% |
| • Bituminous Surface | 94% |
| • Gray Mineral | 85% |
| • Tan Mineral | 57% |
| • White Mineral | 30% |

SPM-4T incorporates a smooth and even application of polyethylene film to prevent blocking of rolls and to provide a smooth, acceptable heat welding surface. Polyethylene film is contained on the heat weldable face of the roll. The polyethylene film acts as a “sight indicator” for the applicator in determining the proper flow needed to ensure adequate bonding of plies and seams.

After installation of the roofing membrane is complete, the surface may be coated with a Bitec approved roof coating to increase the overall reflectivity of the system and/or fire rating. Bitec recommends that a period of at least 45 days elapse before roof coatings are applied. This will effectively allow the membrane to cure and accept the roof coating.

PACKAGING

Palletized units contain 20 rolls of SPM-4T waterproofing membrane. Each unit is shrink wrapped in a special polyethylene bag for stability. Bitec recommends that units of material be single stacked.

APPLICATION

SPM-4T must be fully adhered to the substrate. Bitec specifications applicable to this product should be consulted to determine which system should be employed. When applying the membrane, the polyethylene burn-off film should always be down, facing the roof deck. Prior to application, the membrane should be unrolled completely, aligned and set before the actual heat welding of the membrane occurs. The membrane should then be rolled up half way, leaving the other half fully extended. (This will ensure the membrane will remain aligned during the heat welding process.)

Begin heat welding the film surface of the membrane, using a sweeping motion, maintaining even heating. The actual heat welding motion should be done in an “L” configuration, preheating the previously installed membrane lap, then sweeping across the roll face while advancing the roll over the roof surface. As the roll is advanced, a bead of modified bitumen should be seen flowing from between the lap seam a distance of 1/4 to 3/8” from the membrane edge, which is being advanced. This “flow out” should be consistent and uninterrupted. Seams that are not fully bonded can be repaired by inserting a hot trowel between the affected seam and lightly heat welding. Upon removal of the hot trowel,

pressure should be applied to the top ply, forcing the modified bitumen to flow out the desired distance.

All side and end laps should be a minimum of 4 and 6 inches respectively.

Bitec SBS heat welded membranes may not be installed in hot roofing asphalt, cold process adhesives or by mechanical attachment. Bitec SBS membranes are not recommended for use over coal tar or pitch roofs unless the existing deck is separated from the Bitec membrane by a minimum 1/2" thick, mechanically attached recovery board. Bitec does not allow the use of plastic roofer's cement with any of its membranes. As with any roofing project, good roofing practices should always be followed. Consult the Bitec specification and details for information governing certain systems.

TOOLS REQUIRED

Tools required to apply Bitec SPM-4T waterproofing membrane include: heat welding equipment having a UL certified regulator, propane bottle, spatula or round nose roofer's trowel, a roofer's knife, pair of work gloves, flat soled shoes and an ABC dry chemical fire extinguisher. Alternately, an approved hot air welder may be employed.

Before using this product, be certain that all information concerning the installation of this product and safety guidelines pertaining thereto have been read and fully understood. The application of modified membranes requires the use of explosive gas and molten asphalts, which if mishandled can and will cause personal injury and/or property damage.

SAFETY

Contractor

It is the contractor's responsibility to observe all fire prevention policies and practices, to train, instruct and warn employees on the use of heat welding equipment. Follow OSHA and NRCA provisions for fire protection, including but not limited to those listed in OSHA 1910.151, 155, 156, 157, and 1910.1101, which apply to heat welding application. The contractor should be familiar with NFPA 58 "Standard for the Storage and Handling of Liquefied Petroleum Gas" and any other appropriate publications of the National LP Gas Association.

Fire Department Regulations

The contractor should be familiar with all local fire codes in his area. The contractor is responsible for obtaining all necessary permits or certificates before any work is started.

Personnel

Proper clothing should be worn at all times while installing any modified membrane. Long sleeve shirt, long pants, leather or durable flat-soled shoes and work gloves. Workers, other than the torch operator, should be no closer than 3' from open flame.

NOTE: The roofing contractor and his employees are the key to success regarding safety. Safety should always be first!

Technical Schedule	
APPROVALS	UL (R13231)
SOFTENING POINT (ASTM D36)	250°F (120°C)
REINFORCEMENT	Polyester
PENETRATION (ASTM D5)	40 dmm @ 25°C
SLIDE (UNI-8202)	<40 mils (<1 mm)
COLD FLEXIBILITY (ASTM D5147)	passed -13°F (-25°C)
ROLL DIMENSION	32.8' x 3.28' (10 m x 1 m)
DYNAMIC PUNCTURE (CGSB 37-GP-56M)	passed
STATIC PUNCTURE (CGSB 37-GP-56M)	passed
TENSILE STRENGTH (ASTM D5147)	MD = 105 lbf/in (18.39 kN/m) XMD = 75 lbf/in (13.13 kN/m)
ELONGATION (ASTM D5147)	MD = 60% XMD = 70%
TOP / BOTTOM SURFACE	Mineral / Film
THICKNESS	160 mils (4 mm)
ROLL WEIGHT, APPROX.	100 lb (45.5 kg)
COVERAGE, INSTALLED APPROX.	95 ft ² (8.8 m ²)
TOTAL SURFACE AREA, APPROX.	107 ft ² (9.3 m ²)

All Information is given in good faith, but normal tolerances of manufacture and testing will apply. Bitec reserves the right to improve and change its products at any time without prior notice or advice. The use of Bitec products is determined by local conditions and individual requirements of each contract. In consideration of the many factors involved, Bitec cannot be held responsible for the application of its products and for conditions beyond its control. All claims filed against Bitec warranties will be subject to the provisions set forth at the date of warranty issuance, and any addendum thereto. Under no circumstances will Bitec be held liable for any damage, whether personal injury or property damage, which occur during or after the application of the membrane.

Approvals:



Membrane for Roofing Systems
As to an external fire exposure only
49S8

STANDARD SPECIFICATION:
ASTM D6164, TYPE I, GRADE G

Member of:



Bitec, Inc.
P.O. Box 497
No. 2 Industrial Park Dr.
Morrilton, AR 72110
Phone: 1-800-535-8597
Fax: 501-354-3019
www.bi-tec.com